AMR-RTV20/DM

Heat source controller

Operation manual

Version 1.01



amr-rtv20dm_g_en_101



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History of revisions

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Author: Zbyněk Říha

Revision	Date	Changes
100	25. 9. 2013	New document.
101	26. 5. 2014	Chapters 1, 2, 4, 5.1, 7 and 9 correction. Figure
		corrections.

Related documentation

- 1. DetStudio development environment help
- 2. Application Note AP0016 Principles of RS485 interface usage file: ap0016_en_xx.pdf
- Application Note AP0025 ARION Network Communication definition by table file: ap0025_en_xx.pdf
- 4. Application Note AP0050 Project documentation for AMiT company products file: ap0050_en_xx.pdf



1 Introduction

AMR-RTV20/DM is a small compact programmable controller in a plastic box. It is possible to operate four outputs manually and read outputs state retrospectively.

This controller is supplied with Loader only. Required software must be loaded into controller before first use.

- Basic features 4 relay outputs
 - 4 relay outputs with AUT/0/1 settings
 - Retrospective reading of automatic/manual switch state
 - 2 universal inputs Ni1000/Pt1000/contact/0 mA to 20 mA
 - 6 universal inputs Ni1000/Pt1000/contact
 - RS485 interface with galvanic isolation
 - DIN 35 mm rail mounting



2 Technical parameters

CPU	CPU	ST32F103
	FLASH	512 KB
	RAM	64 KB
	EEPROM	2 KB
Universal	Number of inputs	8
inputs	Inputs type *)	2 × analogue 0 mA to 20 mA/
		/Ni1000/Pt1000/dry contact
		6 × Ni1000/Pt1000/dry contact
	Inputs distribution	1 × 8
	Input accuracy	0 mA to 20 mA < 1 %
		Ni1000/6180 ppm ±0.5 °C
		Ni1000/5000 ppm ±0.6 °C Pt1000 ±0.8 °C
	Temperature dependence	70 ppm/°C
	Input overvoltage protection	Diodes
		1000 Ω
	R _{Max} for log. 1	> 1300 Ω
	R _{Min} for log. 0 Galvanic isolation	No
		WAGO 231-309/102-000
	Connection point Wire cross section	0.08 mm ² to 2.5 mm ²
	I VVITE CTOSS SECTION	
Note	*) Ni1000 is with sensitivity 6180	
Warning		opm / 5000 ppm.
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs	opm / 5000 ppm. nnected with terminal GND (4). 4
Warning	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor	opm / 5000 ppm. nnected with terminal GND (4).
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode	opm / 5000 ppm. Innected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *)
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection	opm / 5000 ppm. Innected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load)	opm / 5000 ppm. Innected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load)	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max.
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load)	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC/144 W DC
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC / 144 W DC 10 ms
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time Release time	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC/144 W DC
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time Release time Contact lifetime	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC/144 W DC 10 ms 5 ms
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time Release time Contact lifetime Without load	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC/144 W DC 10 ms 5 ms 2×10^7 switches
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time Release time Contact lifetime Without load Nominal load	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC / 144 W DC 10 ms 5 ms 2×10^7 switches 1×10^5 switches
Warning Relay outputs	*) Ni1000 is with sensitivity 6180 F Terminal AGND (6) is internally cor Number of outputs Output type Output groups Output mode Operation mode selection Retrospective switch state reading Contacts protection Galvanic isolation Insulation strength GI Rated voltage (resistive load) Rated current (resistive load) Rated power force (resistive load) Operate time Release time Contact lifetime Without load	opm / 5000 ppm. nnected with terminal GND (4). 4 4 × closing contact 4 Each relay separately AUT / normally opened / normally closed *) Lever switch on the cover Yes Varistor Yes 4000 V AC 230 V AC/24 V DC 6 A max. 1500 VA AC/144 W DC 10 ms 5 ms 2×10^7 switches

Note *) Power supply voltage +24 V must be connected to the controller for correct function of Normally closed mode.

 0.08 mm^2 to 2.5 mm²

Wire cross section



Relay outputs	1
---------------	---

Number of outputs	4
Output type	4 × closing contact
Output groups	2
	2 outputs share same terminal
Contacts protection	Varistor
Galvanic isolation	Yes
GI insulation strength	4000 V AC
Rated voltage (resistive load)	230 V AC/24 V DC
Rated current (resistive load)	2 A max.
Rated power force (resistive load)	500 VA AC/50 W DC
Common terminal maximum current	8 A
Operate time	10 ms
Release time	5 ms
Contact lifetime	
Without load	2 × 10 ⁷ switches
Nominal load	1 × 10 ⁵ switches
Switch state indication	LED on cover
Connection points	WAGO 231-303/102-000
Wire cross section	0.08 mm ² to 2.5 mm ²

RS48

Overvoltage protection	Transil 600 W	
Galvanic isolation	Yes	
Insulation strength	500 V AC / 1 minute *)	
Terminating resistor	120 Ω on the controller **)	
Idle state definition **)		
up to +5 V	1 k Ω on the controller	
up to 0 V	1 k Ω on the controller	
Maximum wire length	1200 m / 19200 bps	
Max. number of stations on	63	
segment		
Operation indication	LED on cover	
Connection point	WAGO 231-303/102-000	
Wire cross section	0.08 mm ² to 2.5 mm ²	

Note *) Insulation must not be used for dangerous voltage separation.
**) Terminating resistor and idle state definition are connected concurrently.

Power supply	Nominal power supply voltage	24 V DC	
	Power supply voltage range	19.2 V DC to 28.8 V DC	
	Power consumption	Max. 140 mA at 24 V DC	
	Connection point	WAGO 231-303/102-000	
	Wire cross section	0.08 mm^2 to 2.5 mm ²	
Mechanics	Mechanical design	Plastic box	
	Mounting	DIN 35 mm rail mounting	
	Equipment protection class	II	
	Ingress protection rate	IP20	
	Signal connection	Connectors WAGO 231	
	Maximum wire cross section	2.5 mm ²	
	Weight – netto	0.29 kg ±5 %	
	– brutto	0.33 kg ±5 %	
	Dimensions (w × h × d)	(106 × 90 × 75) mm	



DetStudio (EsiDet)

Temperatures	Operating temperature	0 °C to 50 °C
	Storage temperature	-20 °C to 70 °C
Others	Maximum ambient humidity	< 95 % non-condensing

2.1 Dimensions

Programming

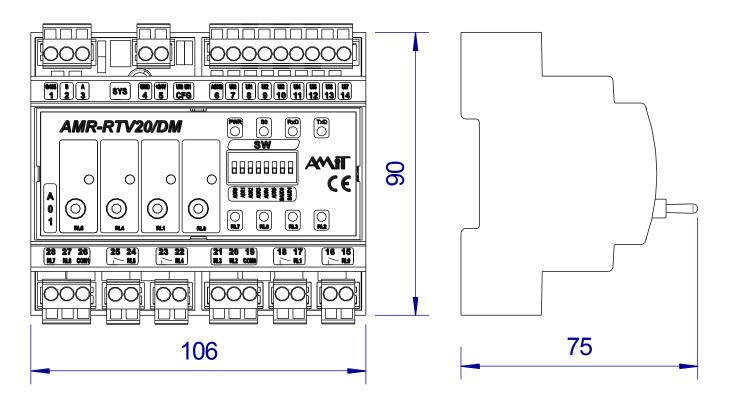
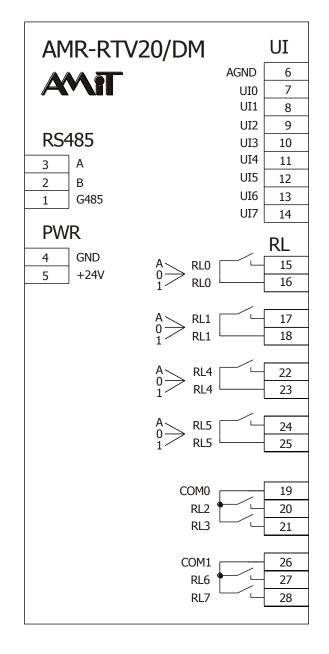


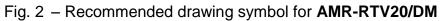
Fig. 1 – AMR-RTV20/DM dimensions



2.2 Recommended drawing symbol

Following drawing symbol is recommended for the controller **AMR-RTV20/DM**. Only part of it will be visible in following examples.







3 Conformity assessment

This equipment meets the requirements of NV616/2006 and NV17/2003 Czech Government Decree. The compliance assessment with NV616/2006 has been performed in accordance with harmonized standard EN 61326, compliance assessment with NV17/2003 has been performed in accordance with harmonized standard EN 61010-1.

Tested in accordance with standard	Type of test	Classification
EN 55011:2009	Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement	Class A *)
EN 61000-4-2:2009	Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test	Complies
EN 61000-4-3:2006	Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test, 80 MHz to 1000 MHz	10 V/m
EN 61000-4-3:2006	Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test, 1000 MHz to 2000 MHz	3 V/m
EN 61000-4-3:2006	Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test, 2000 MHz to 2700 MHz	1 V/m
EN 61000-4-4:2012	Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test, power supply	±2 kV
EN 61000-4-5:2006	Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test	±2 kV
EN 61000-4-6:2009	Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields	3 V
EN 61010-1:2010	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements	Complies

*) This is device of Class A. In the internal environment this product can cause some radio disturbances. In such case the user can be requested to take the appropriate measures.



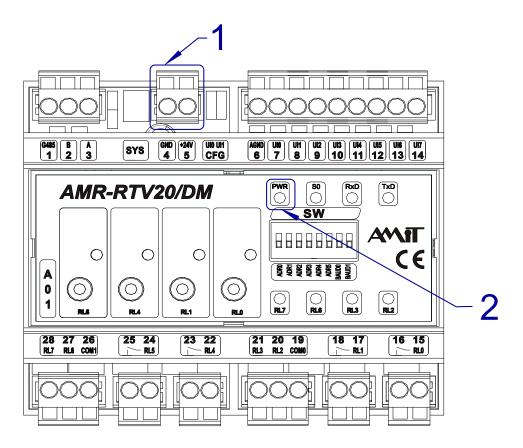
3.1 Other tests

Tested in accordance with standard	Type of test	Classification
EN 61000-4-29:2000	Electromagnetic compatibility (EMC) – Part 4-29: Electromagnetic compatibility (EMC) – Part 4-29: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations on d.c. input power port immunity tests	Complies
EN 60068-2-1:2007	Environmental testing – Part 2-1: Tests – Test A: Cold	Complies
EN 60068-2-2:2007	Environmental testing – Part 2-2: Tests – Test B: Dry heat	Complies



4 **Power supply**

The controller **AMR-RTV20/DM** can be power supplied according to conditions in chapter "2 Technical parameters" by DC power supply.





Legend	Number	Description	
	1	Power supply connector	
	2	LED, indicating connected power supply	

Terminals	Terminal	Signal	Description
marking	4	GND	Power supply Ground
	5	+24V	Power supply +24 V DC

A presence of connector power supply voltage is indicated by LED PWR.

LED states	LED	Description
description	ON	Power supply is connected.
	OFF	Power supply is not connected.



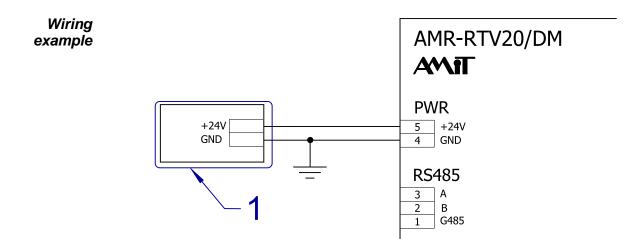


Fig. 4 – Power supply wiring example

Legend	Number	Description	
	1	External power supply 24 V DC	

Note It is recommended to connect the terminals AGND (inputs ground) and GND with switchboard's PE terminal during the installation.



5 Inputs / outputs

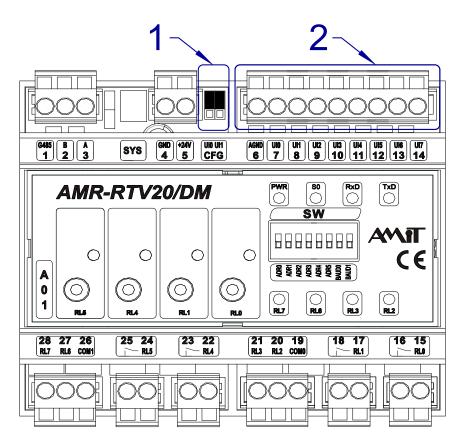
5.1 Universal inputs

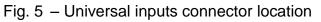
AMR-RTV20/DM contains 8 universal inputs. All inputs can be used as analogue inputs for sensors connection:

- Ni1000 with 6180 ppm or 5000 ppm sensitivity,
- Pt1000,

or as dry digital inputs.

Inputs UI0 and UI1 also can be independently configured also for range 0 mA to 20 mA through configuration jumpers.





Legend	Number	Description
	1	Configuration jumpers
	2	Universal inputs



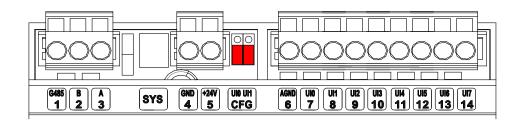


Fig. 6 – Configuration jumpers setting for mode Ni1000/Pt1000

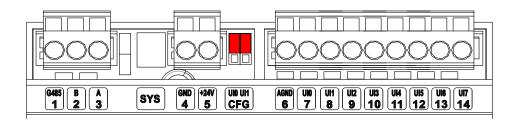
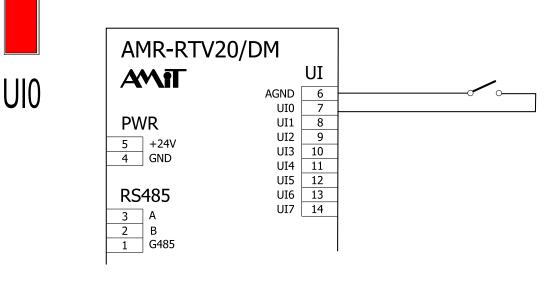


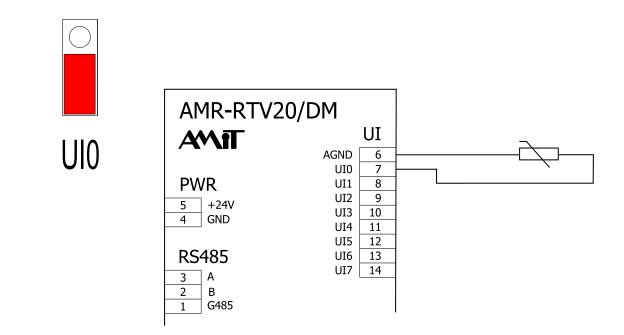
Fig. 7 – Configuration jumpers setting for range 0 mA to 20 mA

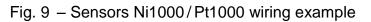
Connector	Terminal	Signal	Description
marking	6	AGND	Universal inputs ground
	7	UIO	Universal input 0
	8	UI1	Universal input 1
	9	UI2	Universal input 2
	10	UI3	Universal input 3
	11	UI4	Universal input 4
	12	UI5	Universal input 5
	13	UI6	Universal input 6
	14	UI7	Universal input 7











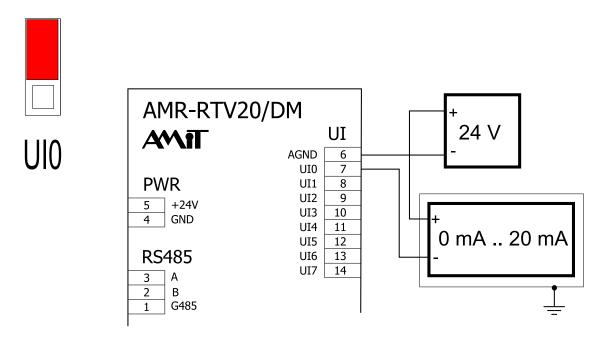


Fig. 10 - Sensor with output 0 mA to 20 mA (4 mA to 20 mA) wiring example

Note More details about shielding wiring and overvoltage protection are presented in Application Note AP0050 – Project documentation for AMiT company products.



5.2 Relay outputs

The controller **AMR-RTV20/DM** contains 2×2 relay outputs with common inlet and 4 independent relay outputs with mode selection possibility using a front panel switch.

Various phases of the mains voltage can be switched using single relays or groups of relays (one group can switch only one phase).

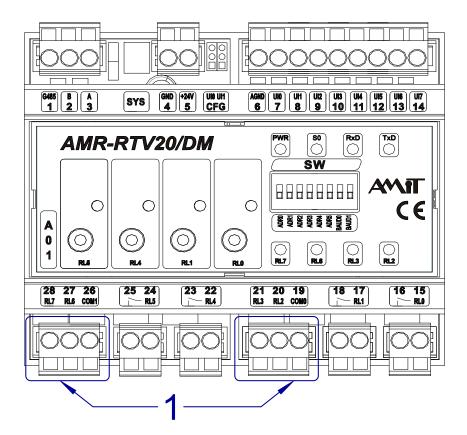


Fig. 11 – Location of relay outputs terminals with common contact

Legend	Number	Description
	1	Relay connectors with common inlet



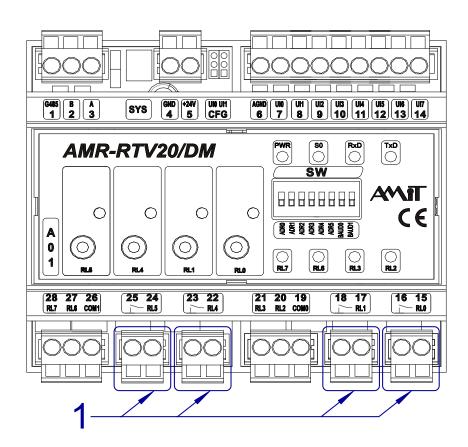


Fig. 12 - Location of relay outputs with mode selection

Legend	Number	Description	
	1	Relay connectors with mode selection	

Connectors	Terminal	Signal	Description
marking	15	RL0	Relay 0 terminals
	16		
	17	RL1	Relay 1 terminals
	18		
	19	COM0	Common terminal for relay 2 and relay 3
	20	RL2	Relay 2 output
	21	RL3	Relay 3 output
	22	RL4	Relay 4 terminals
	23		
	24	RL5	Relay 5 terminals
	25		
	26	COM1	Common terminal for relay 6 and relay 7
	27	RL6	Relay 6 output
	28	RL7	Relay 7 output



5.2.1 Operation mode selection

Each relay with mode selection possibility can be switched to one of three modes using a lever switch located on the top cover:

- Relay is controlled automatically (AUT) by AMR-RTV20/DM software
- Relay is permanently opened (0)
- Relay is permanently closed (1)

Power supply voltage must be brought to the controller for correct operation of modes AUT and 1.

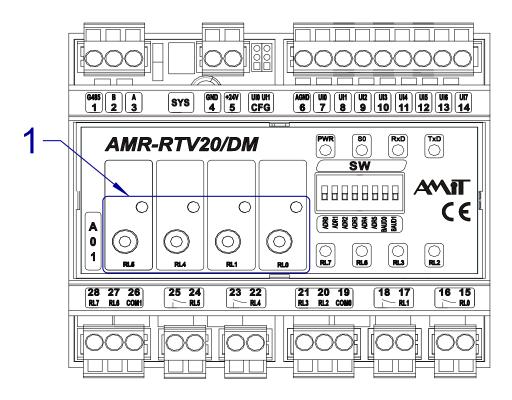


Fig. 13 – Switches location

Legend	Number	Description
	1	Switches

Switches	Position	Label	Description
position	Up	А	Relay is controlled automatically by the program (AUT)
description	Middle	0	Relay is permanently opened (0)
	Down	1	Relay is permanently closed (1)



5.2.2 Normally closed contact indication

Normally closed relay contacts are indicated by a relevant LEDs (they have the same number as the relay) located on the controller cover.

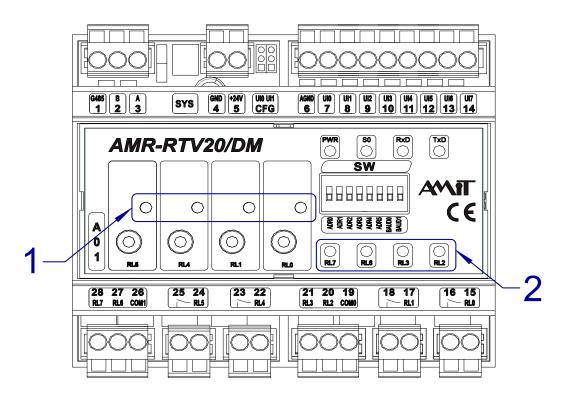


Fig. 14 – LED locations on AMR-RTV20/DM cover

Legend	Number	Description
	1	LEDs for relays with mode selection
	2	LEDs for relays with shared inlet

LED	LED	Description
description	ON	Relay is normally closed
	OFF	Relay is normally opened



RS485 6

The controller AMR-RTV20/DM is equipped with one RS485 communication interface that is galvanically isolated.

RS485 is used for multiple stations connection to the network. It is necessary to follow the rules mentioned in Application Note AP0016 - Principles of RS485 interface usage for correct working of RS485.

New software application can be uploaded into the controller through RS485.

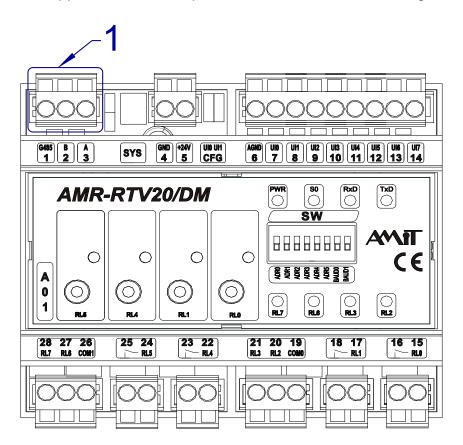


Fig. 15 - RS485 interface connectors location

Legend	Number	Description
	1	RS485 interface connector

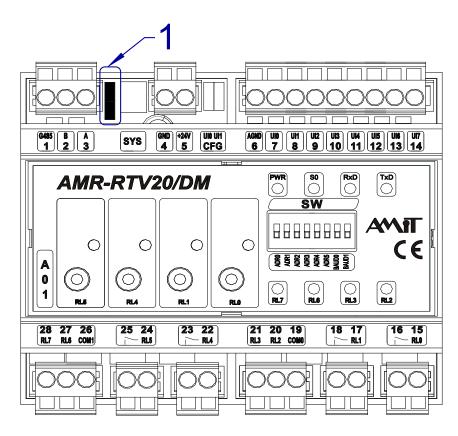
Software RS485 is labelled as COM0 in programming. operation

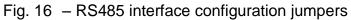
Con

nnectors	Terminal	Signal	Description
marking	1	G485	RS485 interface, ground (shielding)
	2	В	RS485 interface, signal B
	3	А	RS485 interface, signal A



Configuration Each station on RS485 network must have wires terminating resistors and idle *jumpers* state definition properly set. Configuration jumpers located near the RS485 connector are used for termination setting.





Legend	Number	Description
	1	Configuration jumpers

Jumpers description

Jumper	Description
J10	Idle state + signal A termination
J11	Idle state + signal B termination

Jumpers	Description
Are set	End station, terminator is connected
Are not set	Intermediate station, idle state and wires termination is inactive





RS485 status RS485 interface activity is indicated by LEDs located on the controller cover. *LED*

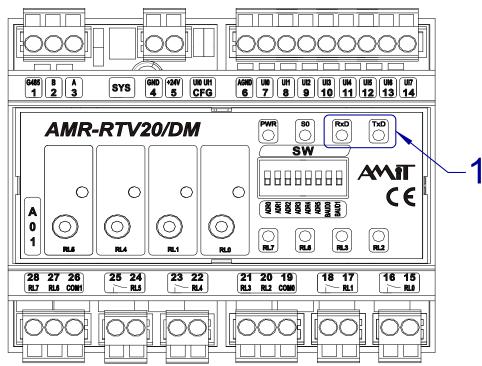


Fig. 17 - RS485 LED locations

Legend	Number	Description
	1	LEDs for RS485

LEDs	LED	Description
description	RxD	Controller is receiving data
	TxD	Controller is transmitting data



7 Mounting

The controller **AMR-RTV20/DM** must be mounted into the switchboard. It is intended to be mounted on a 35 mm DIN rail in vertical or horizontal position. DIN rail position is fixed by lock on the bottom part of the controller.

If maximum ambient temperature is not exceeded, controller is cooled by natural air circulation.

If the module is used in other way than it is intended for, the controller protection can be violated.

Controller must be mounted so that terminals and bottom part of the controller are not available to operator – see the figure below. Using of residential LV switchboards is recommended.

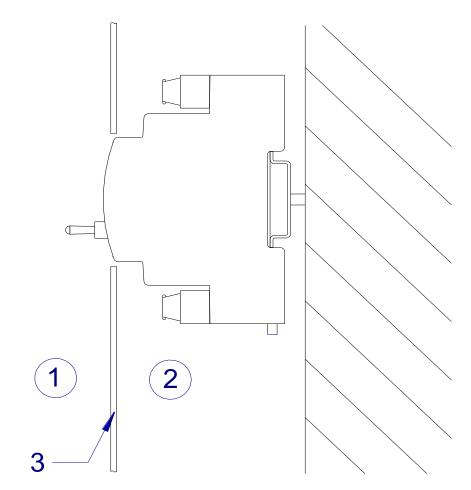


Fig. 18 – AMR-RTV20/DM mounting on a DIN 35 mm rail

Legend	Number	Description
	1	Accessible area by operator
	2	Inaccessible area by operator
	3	Separating barrier





7.1 Installation rules

Connect the controller's terminal GND (4) to the switchboard's PE terminal.

Universal Connect the universal inputs terminal AGND (6) to the switchboard's PE inputs terminal.

Realize the connection with PE on the switchboard input.

Use shielded wires for a digital input mode in environments with higher levels of interference and for longer cablings. Connect the shielding to the switchboard's PE terminal just on the input.

Use shielded cables for analogue input mode. Connect the cable shielding to the switchboard's PE terminal immediately on the input.

If the inlets are kept outside the building, the appropriate inputs need to be overvoltage protected.

Relay outputs Cabling must be installed so that accidental release of any single wire does not bring main voltage on safe part and vice versa.

Maximum current in the bulb is higher than its nominal current. Even the shorttime value of switched current must not overcome its maximum allowed value.

If the inlets are led outside the building, the appropriate outputs need to be overvoltage protected.

- **RS485** It is necessary to perform RS485 interface connection according to *interface* recommendations in Application Note AP0016 – Principles of RS485 interface usage.
 - *Note* All PE terminal connections must be realized with the lowest impedance as possible. Technical parameters of device are guaranteed only when these wiring rules are applied.



8 **Programming and configuration**

The controller **AMR-RTV20/DM** is factory-programmed with Loader only. The appropriate application software must be loaded into the controller before first use.

The controller is equipped with configuration switch (DIP). Individual switches description depends on used software application, i.e. different programs can use DIP switch in different ways.

A new application program can be created by using:

DetStudio / EsiDet development tool

An application can be uploaded into the controller using:

- DetStudio development tool
- AMRconfig service and programming utility
- AMR multidownload multi-programming utility
- AppLoader tool for uploading application

Programs can be downloaded from www.amitomation.com, Download section.

8.1 Loader

Loader running state is indicated by controller's LED S0 and can be used in cases the user application is causing any troubles, e.g. repeated restarts, controller connection inability, etc. The controller can be switched by service button to the Loader state.



8.2 Status LEDs and service button

LED S0 serves for module program status indication.

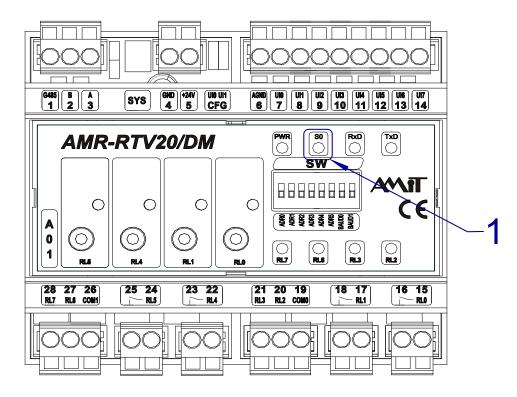


Fig. 19 – Status LED location

Legend	Number	Description
	1	LED S0

Status LEDs

Light	Description
0.1 s flashing	Restart passage indication
for 1 s period	
Regular flashing with 0.2 s period	Loader is launched
Regular flashing with 1 s period	Application is launched
Irregular flashing with 0.5 s period	Running application is indicating error/warning. Irregular flashing means that 2 s pause follows after a particular number of flashes. Number of flashes between two pauses indicates numeric error code: 2 – error during reading from EEPROM 3 – suspiciously frequent writing to EEPROM 15 – unknown error



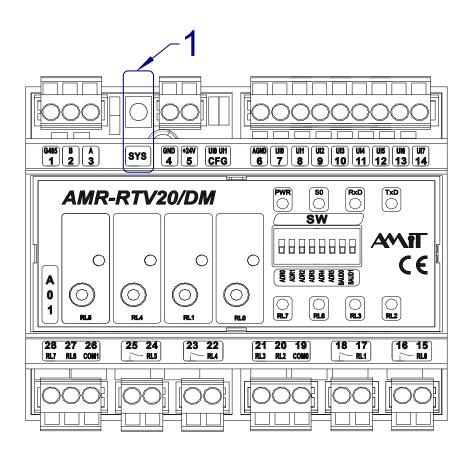


Fig. 20 - Service button SW3 location

Legend	Number	Description
	1	Service button SW3

Service button	Button pressing	Action
	>1s	The Loader with communication parameters set on a DIP
		switches is launched.

If any new application is loaded after the Loader is initiated, the original application can be started by switching the unit off and on again.



8.3 Communication parameters setting

DIP switches description for Loader and typical AMiT applications is described in this chapter. Each controller must have the address and communication speed set (**parity is always even**). Each controller on the network must have a unique address. Communication speed must be identical for all controllers. Configuration DIP switches with SW label are used for the address setting and communication speed setting. Communication parameter settings are identical for all protocols that can be operated on controller's RS485 interface.

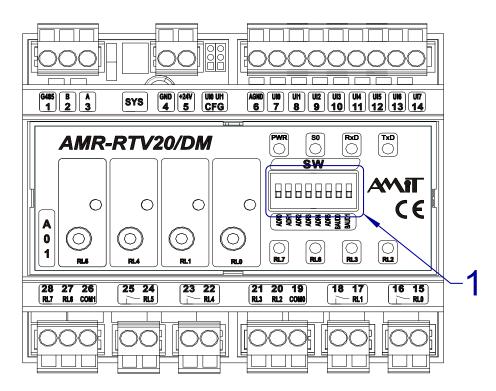


Fig. 21 – Location of configuration DIP switches

Legend	Number	Description
	1	Configuration DIP switches

Switches description

Switch	Description
1, 2, 3, 4, 5, 6	Module address
7, 8	Communication speed

Individual switch values for setting the address and communication speed are described below.

ADR0	Value of 1
ADR1	Value of 2
ADR2	Value of 4
ADR3	Value of 8
ADR4	Value of 16
ADR5	Value of 32

BAUD0	BAUD1	Communication speed
OFF	OFF	9600 bps
ON	OFF	19200 bps
OFF	ON	38400 bps
ON	ON	57600 bps



							_			
		ADR5	OFF	OFF	OFF	OFF	ON	ON	ON	ON
		ADR4	OFF	OFF	ON	ON	OFF	OFF	ON	ON
		ADR3	OFF	ON	OFF	ON	OFF	ON	OFF	ON
ADR0	ADR1	ADR2		Module address in MODBUS network						
OFF	OFF	OFF	Х	8	16	24	32	40	48	56
ON	OFF	OFF	1	9	17	25	33	41	49	57
OFF	ON	OFF	2	10	18	26	34	42	50	58
ON	ON	OFF	3	11	19	27	35	43	51	59
OFF	OFF	ON	4	12	20	28	36	44	52	60
ON	OFF	ON	5	13	21	29	37	45	53	61
OFF	ON	ON	6	14	22	30	38	46	54	62
ON	ON	ON	7	15	23	31	39	47	55	63

Module address setting

X – Address 0 is not allowed (reserved for MASTER). Available address values are 1 to 63.

Settings example

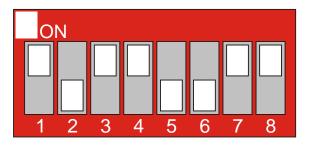


Fig. 22 – Address 13 is set, communication speed 57600 bps

Note All position changes of individual switches take their effect only after restarting of extension module (i.e. power supply disconnecting and connecting).

8.4 Factory setting, jumpers

RS485 The RS485 interface is fitted with jumpers that activate the wires termination *configuration* and idle state definition.

Universal Configurable inputs (UI0 and UI1) are fitted with jumpers in position that sets *inputs* these inputs into Ni1000/Pt1000 mode.



9 Ordering information and completion

Heat source	AMR-RTV20/DM Complete, see chapter 9.1 Completion				
controller					
Others	SB485S	USB<->RS485 converter			

A converter is used for debugging and uploading the application software into the controller **AMR-RTV20/DM**.

9.1 Completion

AMR-RTV20/DM	Part	Quantity
	Heat source controller	1
	WAGO 231-309/102-000	1
	WAGO 231-303/102-000	3
	WAGO 231-302/102-000	5
	Operation manual	1



10 Maintenance

The device does not require any regular checking or service.

- *Cleaning* Time after time with regard to a way of device usage, it is necessary to remove dust from inside electronics. The device can be cleaned by dry soft brush or vacuum cleaner, only when turned-off and disassembled.
 - *Note* The maintenance mentioned above can be performed by manufacturer or authorized service only!



11 Waste disposal

Electronics The disposal of electronic equipment is subject to the regulations on handling electrical waste. The equipment must not be disposed in a common public waste. It must be delivered to places specified for that purpose and recycled.